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APPLICATION N	0.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/612,160		07/02/2003	Yusuke Haga	TWA85USA	4142
270	7590	05/04/2004	EXAMINER		INER
HOWSO	N AND	HOWSON	COMPTON, ERIC B		
ONE SPR	ING HOU	JSE CORPORATION	ON CENTER		
BOX 457				ART UNIT	PAPER NUMBER
321 NORRISTOWN ROAD				3726	
SPRING HOUSE, PA 19477			DATE MAILED: 05/04/2004		

Please find below and/or attached an Office communication concerning this application or proceeding.

	Application No.	Applicant(s)			
	10/612,160	HAGA ET AL.			
Office Action Summary	Examiner	Art Unit			
	Eric B. Compton	3726			
The MAILING DATE of this communication app Period for Reply	ears on the cover sheet with the c	orrespondence address			
A SHORTENED STATUTORY PERIOD FOR REPLY THE MAILING DATE OF THIS COMMUNICATION. - Extensions of time may be available under the provisions of 37 CFR 1.13 after SIX (6) MONTHS from the mailing date of this communication. - If the period for reply specified above is less than thirty (30) days, a reply If NO period for reply is specified above, the maximum statutory period w. - Failure to reply within the set or extended period for reply will, by statute, Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	36(a). In no event, however, may a reply be time within the statutory minimum of thirty (30) days fill apply and will expire SIX (6) MONTHS from cause the application to become ABANDONEI	ively filed s will be considered timely. the mailing date of this communication. D (35 U.S.C. § 133).			
Status	•				
1) Responsive to communication(s) filed on	= • .				
2a) ☐ This action is FINAL . 2b) ☑ This	This action is FINAL . 2b)⊠ This action is non-final.				
3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is					
closed in accordance with the practice under E	x parte Quayle, 1935 C.D. 11, 45	3 O.G. 213.			
Disposition of Claims					
4) Claim(s) 1 and 2 is/are pending in the application	on.				
4a) Of the above claim(s) is/are withdraw	n from consideration.				
5) Claim(s) is/are allowed.					
6)⊠ Claim(s) <u>1 and 2</u> is/are rejected.					
7) Claim(s) is/are objected to.					
8) Claim(s) are subject to restriction and/or	election requirement.				
Application Papers					
9) The specification is objected to by the Examiner					
10) The drawing(s) filed on is/are: a) acce	epted or b)□ objected to by the E	xaminer.			
Applicant may not request that any objection to the d	Irawing(s) be held in abeyance. See	37 CFR 1.85(a).			
Replacement drawing sheet(s) including the correction		` '			
11) The oath or declaration is objected to by the Exa	aminer. Note the attached Office	Action or form PTO-152.			
Priority under 35 U.S.C. § 119					
12)⊠ Acknowledgment is made of a claim for foreign p a)⊠ All b)□ Some * c)□ None of:	priority under 35 U.S.C. § 119(a)	-(d) or (f).			
1.⊠ Certified copies of the priority documents	have been received.				
2. Certified copies of the priority documents		on No			
Copies of the certified copies of the priori	ty documents have been receive	d in this National Stage			
application from the International Bureau	• • • • • • • • • • • • • • • • • • • •				
* See the attached detailed Office action for a list o	of the certified copies not received	1.			
Attachment(s)) Notice of References Cited (PTO-892)	4) Interview Summary (DTO 412)			
Notice of Draftsperson's Patent Drawing Review (PTO-948)	Paper No(s)/Mail Dat	e			
) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08) Paper No(s)/Mail Date 7/2/03 & 10/30/03t.	5) Notice of Informal Pa	tent Application (PTO-152)			

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DETAILED ACTION

Claim Rejections - 35 USC § 102

1. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

(b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.

2. Claim 1 is rejected under 35 U.S.C. 102(b) as being anticipated by EP 0 534 818 to Bellido.

Regarding claim 1, Bellido discloses a method of producing a bushing (see FIG. 2) comprising having a pair of end portions (2a, 2b) at opposite ends thereof and tapered internal circumferential surfaces at both said end portions, the method comprising:

press-forming a solid cylindrical blank (1) to form a hollow cylindrical blank having required inner and outer diameters, and having end portions;

thereafter, using a finishing die (see FIG. 7) and a pair of punches (7a, 7b) having small diameter portions, large diameter portions and tapered diameter portion provided between the small and large diameter portion, to press-fit the hollow cylindrical blank with the punch side members;

whereby the outer-circumferential surface of the cylindrical blank is finish-molded in the required diameter, and, at the same time, tapered surfaces are formed on inner circumferential surfaces of both end portions of the cylindrical blank.

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Claim Rejections - 35 USC § 103

- 3. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 4. Claim 2 is rejected under 35 U.S.C. 103(a) as being unpatentable over Bellido in view of U.S. Pat. 1,466,953 to Loomis or U.S. Pat. 1,402,508 to Lothrop.

Bellido discloses the invention cited above. However, the reference does not disclose sizing the internal surface of the hollow cylindrical blank other than the tapered internal surfaces. Note: Applicant discloses this optional step in Section [0017] on page 6 of the Specification in order to remove wrinkles. While no explicitly sizing method is disclosed, it is assumed that such a step is within the skill of artisan to deduce. Furthermore, such a step is suggested by 2000-218446, cited in the Specification on page 2 by Applicant and shown in Figure 3(III), in which a sphere (12a) is apparently used for the same purpose.

Both Loomis and Lothrop disclose methods for smoothing wrinkles in the internal surfaces of bearing and bushing essentially for the same purpose.

Regarding claim 2, it would have been obvious for one having ordinary skill in the art at the time the invention was made to have sized the internal circumferential surface of the hollow cylindrical blank other than the tapered internal surfaces at both end portions of the bushing of Bellido, in light of the teachings of Loomis or Lothrop, in order

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to "eliminate ... irregulaties," Loomis, Col. 1, lines 38-41, and/or to form a "highly finished bore," Lothrop, Col. 1, line 14.

Prior Art References

The prior art references listed on the enclosed PTO-892, but not used in a rejection of the claims, are cited for their teachings of forming bushings.

Contact Information

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Eric B. Compton whose telephone number is (703) 305-0240. The examiner can normally be reached on M-F, 9-5.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Peter B. Vo can be reached on (703) 308-1789. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

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Eric Compton Patent Examiner A/U 3726